



SUBMERSIBLE PUMP INSTALLATION, OPERATION & MAINTENANCE MANUAL



WARRANTY

Unless otherwise specifically stated, guarantees are limited to the following:

- A. All equipment of our manufacture is guaranteed against defective workmanship or material for a period of eighteen (18) months after date of shipment from our plant, or one (1) year from start-up whichever occurs first.
- B. If the purchaser claims the equipment or parts are defective within the period stated above, the purchaser shall notify Simflo Pumps Inc in writing immediately to allow Simflo Pumps Inc or its agent to inspect the claimed defect or issue shipping instructions for return of the part(s) to our plant.
- C. In the event the equipment or part(s) is found defective, Simflo Pumps Inc shall correct the defect(s) by repair or replacement, at Simflo Pumps Inc's option.
- D. The liability of the company arising out of supplying said equipment, or its use, whether on warranties or otherwise, shall not in any case exceed the cost of correcting the defects in our factory. Pulling setting and freight costs are not covered by warranty. Upon the expiration of the warranty period, all liability shall terminate.
- E. Simflo Pumps Inc assumes no liability for damages or expenses of any character including those arising out of the installation, use or resale of such equipment.
- F. Equipment and accessories not manufactured by Simflo Pumps Inc are warranted only to the extent of the original equipment manufacturer's warranty.

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OPERATION & MAINTENANCE MANUAL

A. OPERATION

Normally a unit has been selected and built to operate for a specific set of conditions (head in feet and capacity in gallons) to give maximum efficiency. Some variation, an increase or decrease of head, will not make an appreciable difference in the efficiency. However, a wide variation in head will not only show up as efficiency loss, but possibly as a horsepower, or thrust bearing overload.

1. When a unit is first started, a new well may produce considerable amounts of sand, despite the fact it had been sand pumped after drilling. The discharge should be throttled back to where this is cut down to a minimum, then gradually opened up to full discharge as the sand disappears. This operation may last from a matter of minutes to several days. If the sand flow shows no signs of stopping, the well must be reworked to screen out the sand or smaller capacity unit installed. Continued sand pumping will result in increased pump wear which in turn will show up as increased efficiency loss. Excessive wear can cause the pump bowls to be unrepairable and seriously affect motor performance and longevity.
2. Some wells will always produce a small amount of sand at start-up. Therefore, depending on the operation, it may then be necessary to bypass or trap out this first flow each time, particularly if a closed piping system is used.
3. If the unit is coupled into a hydro-pneumatic pressure system, the set-up must be so designed that it will not become "water-logged" (loss of air through water absorption, without replacement) and yet not receive too much air at each start-up.
4. On any system, automatic or manual, the maximum number of starts on a motor should be controlled to six (6) per hour.
5. A time delay relay must be installed when any type of automatic system is used in order to prevent starting of the motor while it is spinning backwards due to column drain-back through the pump. A three minute time delay relay is normally adequate. This provides a safety measure in the event a failure in the automatic control system creates a rapid recycle series. It also provides a time period for the rotating element of pump and motor to stop, after reverse rotation due to vertical discharge column drain-back.
6. A well should always be provided with means for determining the static water level, and pumping level. A good airline, with depth gauge, is generally the most simple and practical, particularly when installed with the unit.
7. When a unit is known to be set near to the bottom of a well, a close check should be kept to make sure that the well does not sand-up (fill in) around the motor. This is entirely possible without any noticeable effect in pumping or motor operation. However, the motor is dependent on adequate cooling from water, and any sanding up around it would eventually create overheating, resulting in at least shortened life, if not a burnout. There are additional pump features that can be added to cover this problem if it can not be cured by well work.
8. A unit should not be run at closed valve for any long period of time as virtually all the energy created then dissipates in heat in the pump. This condition has been known to have practically "boiled" the water in the well and created an overheating problem for the motor.

B. MAINTENANCE

1. A faithful periodic check test as indicated by the test card will prove beneficial to the prolonged life and satisfactory operation of the unit. Such records will provide the information necessary to determine when preventive maintenance should be undertaken.
2. If the unit has "shut-off" and the reason can not be traced to a POSITIVE external source, DO NOT attempt to start the unit without first "megging" the motor. Shut off the power at the disconnect switch, disconnect the motor cable leads from the starter and "megg" them to ground (the well casing). This should be done whether just the overload or circuit breaker have "kicked" out or a fuse has blown. NEVER just reset or replace fuses and attempt to start without FIRST "megging" the unit.

C. INSTALLATION

I. Inspect Shipment For Damage

1. A physical check of all equipment should be made against the packing list and inspect for obvious damage incurred during shipping.
2. Immediately report any damages to carrier and Simflo Pumps Dealer from whom pump was purchased.

II. Arrange Parts For Orderly Assembly and Installation

1. An orderly arrangement of submersible assemblies will reduce installation time.
2. The part requiring installation first should be laid out nearest the well and others in their order of installation as follows:
 - A. Motor w/Sub. Wire
 - B. Pump Assembly
 - C. Column Pipe
 - D. Discharge Head
 - E. Pump Panel

III. Location of Check Valves

1. With pump setting of less than 400 feet, install a check valve 20' above pump bowls; a check valve at the top of the well; and an intermediate check valve halfway between the top and bottom valves.
2. With pump setting of 400 feet or greater, follow instructions as above using additional intermediate check valves to provide valve spacing that does not exceed 200 feet.
3. CAUTION: Be sure that check valves are threaded in place so that the flow is going in the upward position.

IV. Installing Pump Assembly

1. Lift motor vertically and lower into well, resting the motor on the "U" plate.
2. Make temporary electrical connection to motor, bump starter to determine correct rotation (counter clockwise as viewed from above). *If power is not available, DO NOT make drive shaft connections (Step 4) until power is available and correct rotation is determined.*
3. With the motor suspended in the well, on the "U" plate attach an elevator or clamps to pump end, lifting it vertically over the motor.

4. Carefully align the motor coupling with the motor shaft, while lowering the pump end onto the motor.
5. Replace all capscrews and lockwashers furnished with the pump and bolt up tightly.

V. Lowering Pump Assembly Into Well

1. The submersible wire should be supported by the column pipe, steel bands should be placed at intervals of 10-12 feet, care should be taken not to pinch the submersible wire.
2. The first piece of column should be attached to the bowl assembly and then lowered into the well, placing steel bands on the submersible wire as indicated in Step 1.
3. Be sure that column pipe joints are not cross threaded and are pulled up tight.
4. Care should be taken not to let the submersible cable drag downward over the edge of the well casing.
5. Check valves should be installed as instructed.
6. The discharge head should then be installed after desired depth has been reached. The submersible cable should then be threaded through the cable hole on the discharge head, care being taken not to pinch the cable.

FIELD TESTS

When a field test of the pump's performance is required, make the following readings: Volume, Total Head and Horsepower Measurements, Rotating Speed and Liquid Temperature. Compare the results of the field test with the performance curve for your pump.

All volume, total head and efficiency guarantees are based on shop test when handling clear, cold, fresh water at a temperature not exceeding 85° F. and under specified suction conditions.

(1) Volume (Capacity) Measurement - Measure the rate of flow from the pump discharge in gallons per minute. The volume measurement may be made using any one of the following pieces of equipment: A calibrated Venturi meter, a thin-plate calibrated orifice, a calibrated pilot tube, or an accurately measured reservoir.

(2) Total Head Measurement - The total pumping head consists of: distance from the water level in the sump (when pumping) to the center of the discharge pressure gauge, plus the discharge gauge reading and the velocity head at the discharge. Convert pressure gauge reading to feet of liquid by multiplying the reading times 2.31 times the Specific Gravity of Liquid.

(3) Horsepower Measurement - Measure horsepower consumption of the pump by a direct reading of a wattmeter and applying the reading to the following formula.

Horsepower Formula:
$$\text{Bhp} = \frac{\text{KW Input} \times \text{Eff}_1}{0.746}$$

Where:

- Bhp = brake horsepower delivered
- KW Input = real input power (KW)
- Eff₁ = motor efficiency
- Sg = specific gravity of liquid

The motor efficiency can be determined from dynamometer tests.

Pump Efficiency Formula:

$$\text{Pump Eff.} = \frac{\text{TDH} \times \text{GPM} \times \text{Sg}}{3960 \times \text{Bhp}}$$

Where:

- TDH = total dynamic head
- GPM = gallons per minute
- Sg = specific gravity of liquid
- Bhp = brake horsepower

SUCTION LIFT - When total suction head is below atmospheric pressure. Suction lift is determined by reading a liquid manometer or gauge in suction line (convert reading to feet of liquid) then subtracting the velocity head at point of gauge attachment.

POSITIVE (TOTAL) SUCTION HEAD - When total suction head is above atmospheric pressure. Total suction head is determined by reading a liquid manometer or gauge at pump suction nozzle (convert reading) then adding the velocity head at point of gauge attachment.

VELOCITY HEAD - Velocity is determined by dividing the flow (express in cubic ft. per second) by actual area of pipe cross section (express in square feet) at point of gauge attachment. Velocity head is the velocity of the liquid squared over 2g.

Formula:
$$h_v = \frac{v^2}{2g}$$

Where:

- h_v = velocity head
- V = velocity in pipe in ft./sec. = $\frac{\text{Flow CFS}}{\text{Area of pipe} \times \text{ft}^2}$
- g = acceleration due to gravity
32.17 ft./sec. at sea level - 45° latitude

DRAWDOWN - Is the difference in water level in sump before and after starting pump operation. The amount of drawdown must be known to make sure the pump bowl is completely submerged below the minimum required pumping level of water in the sump.

**SEE FOLLOWING PAGE FOR
PERIODIC TEST RECORD SHEET**

SIMFLO PUMPS - PERIODIC TEST RECORD

NEXT CHECK DATE										
ACTUAL CHECK DATE										
CHECK PROCEDURE	#1	#2	#3	#4	#5	#6	#7	#8	#9	
A) Standing Water Level - Ft.										
B) Open Circuit A-B v										
Line B-C v										
Voltage C-A v										
C) Meg. Reading COLD M										
D) Running Voltage A-B v										
B-C v										
C-A v										
E) Pumping Level Ft.										
Pressure Gauge Ft.										
Capacity GPM										
F) Running Current A amp										
at Above Duty B amp										
C amp										
G) Shut- off Head Ft.										
H) Shut-off Current A amp										
B amp										
C amp										
I) Meg. Reading HOT										
(Meg. 5 minutes after 30 minutes run at Duty)										
J) TEST NOTES										
Indicate when due for maintenance and/ or any change of service.										

Stage _____ Pump Type _____ HP _____
 Depth of Well _____ Ft. _____
 Depth to Top of Pump _____ Ft. _____
 Duty Capacity of Pump _____ GPM _____
 at _____ Ft. Total Dynamic Head

UNIT SALES ORDER NO. _____
 USER REF. _____
 Date of Original Installation / /

*SEE FOLLOWING PAGE
FOR PERIODIC
TEST RECORD SHEET*